

Garant

Indexable insert for turning DC.T 070204, for finish machining, Grade: HB7120-1

**Order data**

Order number	260353 HB7120-1
GTIN	4045197817266
Item class	21G

Technical description

Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	continuous
Chip breaker	VS
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm
Grade	HB7120-1
Main application	M
Cutting speed v_c main application	90 - 290 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide

ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning